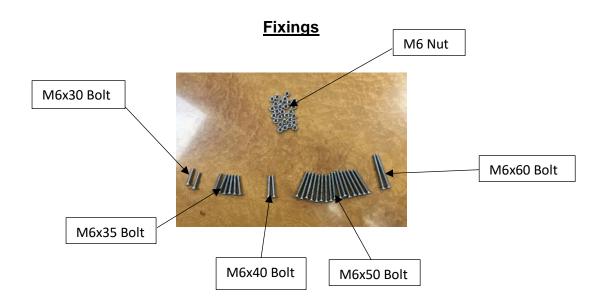
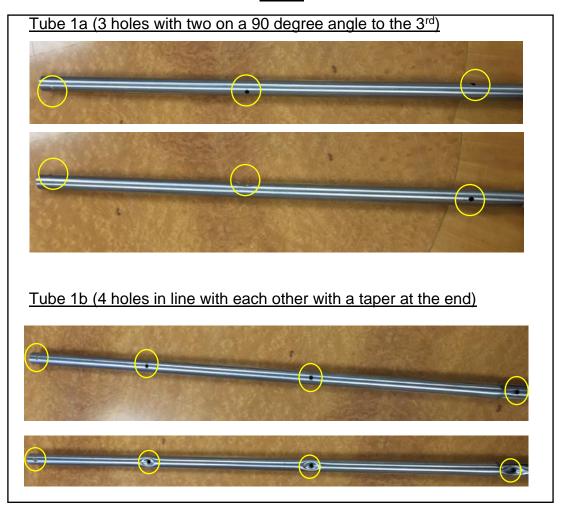
Instructions



<u>Tubes</u>

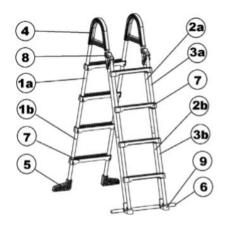






<u>Assembly</u>

To be read in conjunction with the instruction manual included.





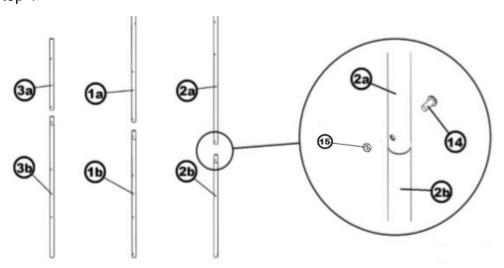


The numbers shown in brackets are the location of components in the table at the end of the instruction manual.

The best way to identify which tubes are which is to separate them all into groups, each group containing tubes which are identical to one another. Then once they are in groups, look thoroughly at the diagrams in the instruction manual to compare the hole orientation, number of holes and the type of ending they have.

There are five lengths of bolts included, separate, identify and use correct lengths at each step.

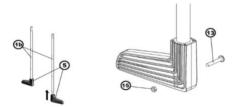
Step 1



Ignore what the instruction manuals says about decorative screws with tube nuts.

Start by putting together all the tubes shown in figure 1. Then using an M6X30 bolt and an M6 nut (14 and 15 respectively) fix tube 2a to tube 2b. The rest of the tubes leave loosely together they will be fixed in place by the ladder steps.

Step 2



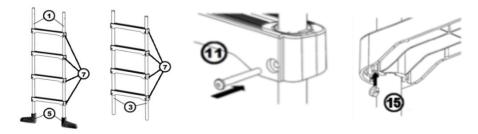
Take the bottom tubes (1b) from the rear stiles (1) and slide them into the plastic elbows (5), the orientation does not matter. Hold an M6 nut in the hexagonal cut out on one of the sides of the elbow and then fix it in place with a M6x35 (13). Repeat this for the other 1b tube and then loosely attach them to their corresponding 1a.

Step 3



Take the tubes 2a and 2b which have been fixed together and ensure the tube at the top is the tube with two holes in it. Slide the plastic safety ladder latch (8), orientation the same way as figure 3, until you meet the second hole and fix in place using M6X40 bolt (10) and a M6 nut slotted into the hexagonal cut out. Then slide the plastic arc on the end of the tube with the same orientation as in figure 3 and use a M6X35 (13) and a M6 nut (15) slotted into the hexagonal cut out. Repeat on the other side in the same order with the opposite orientation.

Step 4



Take the two tubes (1) with the feet on and slide the treads (7) down onto both of them lining them up with the holes and slide a M6 nut (15) into the gap in the tread and use an M6X50 (11) bolt to fix each one in place. When you get to the joint between 1a and 1b ensure the two tubes are lined up and the bolt goes through the tread and the tubes. Repeat the same process with (3) tubes ensuring the plastic end caps are facing upwards and that the longer gap between tread and end is at the bottom.

Step 5



Slide the supporting stiles (2) with plastic arcs and upper fixings onto the tubes which you just attached steps onto and fix in place with M6X35 (13) and M6 nut (15) slotted into hexagonal cut out. Repeat on the other side.

Take the antiskid fixtures (9) and place on top of strut tube (6). Slide the vertical (2) into the antiskid fixture and place an M6X60 bolt (12) through all the holes of all three components and slide a M6 nut (15) into the gap in the antiskid fixture and fix in place.

